

# HOLSAG CANADA

Seating Manufacturer

## Specifications: England Stacking Chair

### Description

The England stackable chair is attractive yet extremely durable due to its construction from laminated beech hardwood ply using tongue and groove corner blocks on all four corners. The England chair is available in a side chair and arm chair model.

### Dimensions: England Side Chair

Height	34"	86 cm
Depth	24"	60 cm
Width	22"	56 cm
Seat Width	19.25"	50 cm
Seat Depth	19"	48 cm
Seat Height	18"	46 cm
Chair Weight	15 lbs	7 kg
Carton Weight		
with 1 chair	25 lbs	11 kg
Carton Size		
	21" x 25" x 36.75"	
	53.3 cm x 63.5 cm x 93.3 cm	
Volume		11.2 cubic feet

### Dimensions: England Arm Chair

Height	34"	86 cm
Depth	24"	60 cm
Width	22"	56 cm
Seat Width	19.25"	50 cm
Seat Depth	19"	48 cm
Seat Height	18"	46 cm
Arm Height	25"	63.5 cm
Arms Outside	22.5"	57 cm
Arms Inside	19.5"	49.5 cm
Chair Weight	18 lbs	8 kg
Carton Weight		
with 1 chair	28 lbs	13 kg
Carton Size		
	21" x 25" x 36.75"	
	53.3 cm x 63.5 cm x 93.3 cm	
Volume		11.2 cubic feet

The England chair stacks well to four chairs high.

### Fabric

COM (Customer's Own Material)  
fabric required:  
1 yd (.92 m)

*Note:* This is the estimated amount based on 54" (137 cm) wide material. The actual amount required may vary depending on special pattern matching and the width of the material.

### Wood

*Species:* 100% European Beech Hardwood (uniform layers inside and out)

*Legs:* Made of 21 plys to a finished thickness of 1 1/16".

*Seat frame:* Made of 14 plys with a finished thickness of 1 3/16".

*Seat panel (upholstered):* Made of 8 plys to a finished thickness of 7/16". The front edge is rounded for comfort.

*Chair back (upholstered):* back panel is made of 8 plys to a finished thickness of 7/16".

*Cushion Foam:* 1 1/2" thick on seat and 1 1/8" thick on back

The seat and back are removable for easy repair and reupholstery.

### Construction

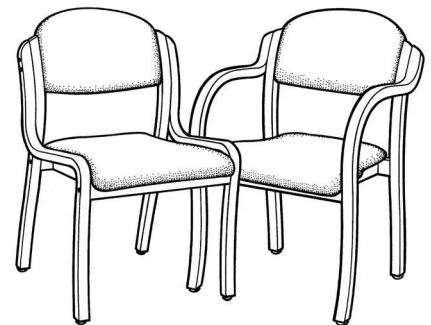
The chair is assembled with dowels that are connected with metal to metal hardware. Tongue and groove corner blocks reinforce each corner.

### Finish

Current standard wood frame stain colors is: Natural and Oak.

### 8-Step Finishing Process

1. The bare wood components of the chair are thoroughly sanded using 120 grit paper.
2. One coat of stain is sprayed onto all sides of the wood components.
3. The chair components are inspected and any necessary color adjustments made.
4. One coat of a nitrocellulose sealer is sprayed onto all wood parts to completely seal the wood.
5. Once dry, the sealer is sanded using 320 grit paper.
6. A nitrocellulose lacquer is sprayed on.
7. The wood and upholstered components are then assembled.
8. A final inspection is performed prior to packaging to ensure a high level of quality control.



*Note:* Specifications are subject to change without notice.

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