

HOLSAG CANADA

Seating Manufacturer

Specifications: Ambassador Bench

Description: The Ambassador Bench is a stunning addition to any room. The detailed scroll work and ornate design provide a timeless charm. The solid construction of this magnificent piece provides its strength and durability, for long lasting endurance.

Dimensions: Bench

Overall Height	39.00"	99.06 cm
Overall Depth	27.00"	69.58 cm
Seat Height	19.00"	48.26 cm
Seat Depth	20.00"	50.80 cm
Seat Width	44.00"	111.76 cm
Arms Height	25.50"	64.77 cm
Arms Inside	43.50"	110.49 cm
Arms Outside	48.00"	121.92 cm
Chair Weight	45 lbs	20 kg
Carton Weight		
With 1 Bench	60 lbs	27.2 kg
Carton Size for 1 Chair		
	48.25" x 26.25" x 38.5"	
	122.56 cm x 66.67 cm x 97.79 cm	
Volume for 1 Chair		
	28.22 cubic feet	

The Ambassador Bench is Non-stacking.

Fabric for upholstered seat & back:

COM (Customer's Own Material) fabric required is 1.65 yards for the seat and 2.5 yards for the back (per chair)

Note: Fabric amount is estimated on 54" (137 cm) wide material. The actual amount required may vary depending on special pattern matching and the width of the material.

Cushion Foam: High density foam

Wood:

Species: 100% Solid European Beech Hardwood

Construction:

Joints: Mortise and tenon.

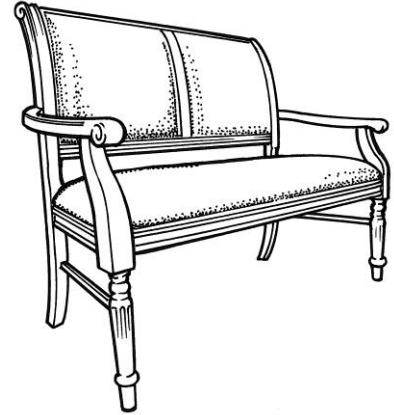
Glued with high solids glue and reinforced with 18 gauge nails, corner blocks and low root woodscrews.

Stain Colours:

A wide range of standard stain colours is available as well as custom colour matching. (A surcharge will apply to custom colours.)

9-Step Finishing Process:

1. The bare wood of the assembled product is thoroughly sanded using 100 grit paper.
2. One coat of stain is sprayed onto the entire product.
3. The stain is hand wiped to ensure an even colour and maximum penetration into the wood.
4. The product is inspected and any necessary adjustments made.
5. One coat of a catalyzed sealer is sprayed onto all wood parts to completely seal the wood.
6. Once dry, the sealer is sanded using 280 grit paper.
7. A final sanding is done using Scotch Brite pads to remove any sanding marks.
8. A catalyzed lacquer is sprayed on. This lacquer is very durable and will stand up in a commercial environment.
9. A final inspection is performed prior to packaging to ensure a high level of quality control.



Note: Specifications are subject to change without notice.



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